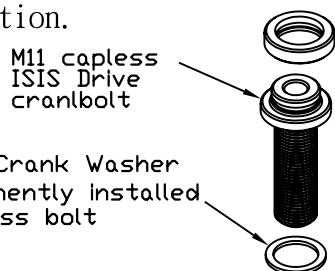


ISIS Drive Crankset Instruction

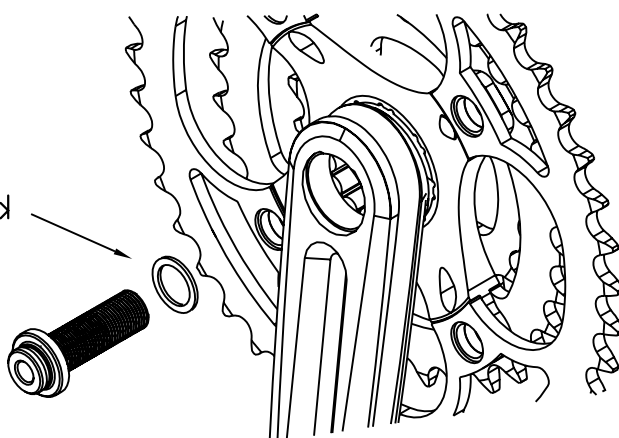
Thank you for purchasing a KCNC bear bone ISIS Drive crankset, The following instructions, Should be read thoroughly before installation. Improper installation of your K bear bone ISIS Drive crankset may cause you an unexpected failure of the parts that could cause you to lose control of your bicycle resulting in serious injury or death, we recommend having your parts installed by a qualified bicycle technician. K bear bone assumes no responsibility for malfunction or injury due to faulty installation.

- Tools: 1. 6mm hex key for cranks axel
2. Torque wrench

- Parts: 1. Grease or Ti anti-seize
2. ISIS Drive interface
3. Self-extractor x2pcs
4. Thin Washer x2pcs
5. Se, M11, M12, M14, M15 ISIS Drive crankbolt x2pcs
6. Self-extractor crankbolt assembly (ISIS Drive crank washer may be permanent installed on capless bolt x2pcs)
7. Pedal washer x2pcs



Attention :
Washers must be used with Isis Drive cranks!



If the crankbolts have not been assembled yet, assemble them as shown in Figure 1. ISIS Drive cranks must use the crank washer or damage will result when the crank are installed, Note that the crank washer may be manufactured so tha its permanently installed on the crankbolt.



Attention :

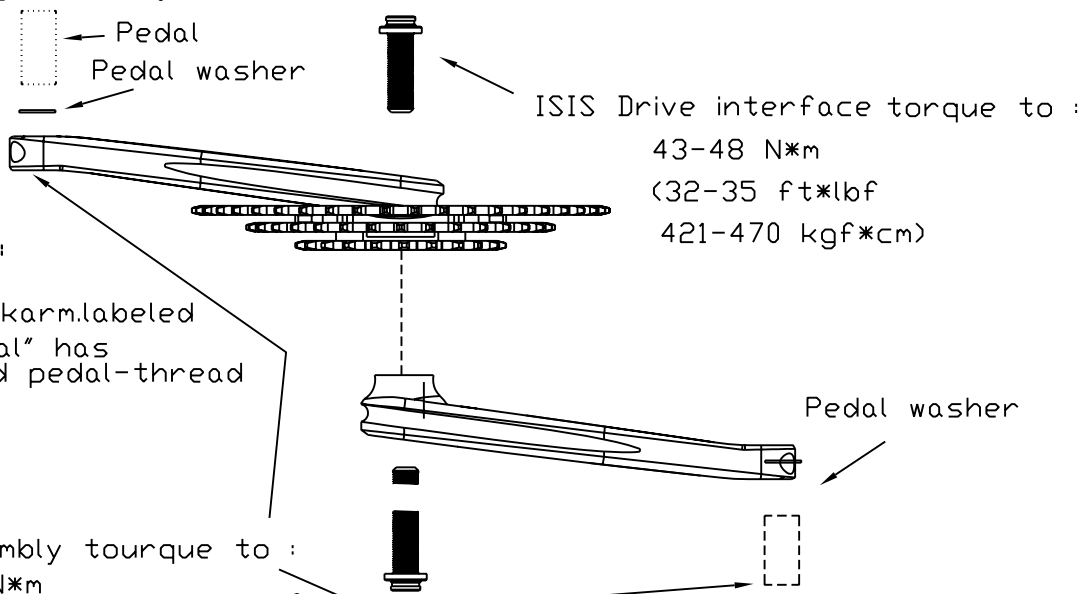
Right crankarm, labeled "Right Pedal" has right hand pedal-thread

Pedal Assembly torque to :
31-34 N*m
(23-25 ft*lb)
316-347 kgf*cm



Attention :

Left crankarm, labeled "Left Pedal" has left hand pedal-thread



Apply grease to ISIS Drive Bottom bracket splines, assemble the crankarms to the bottom bracket using 6 or 8 mm hex wrench, apply grease to the pedal threads and assemble the pedals to the crankarms , and torque all bolts as shown in assembly. the assembly is now complete.